



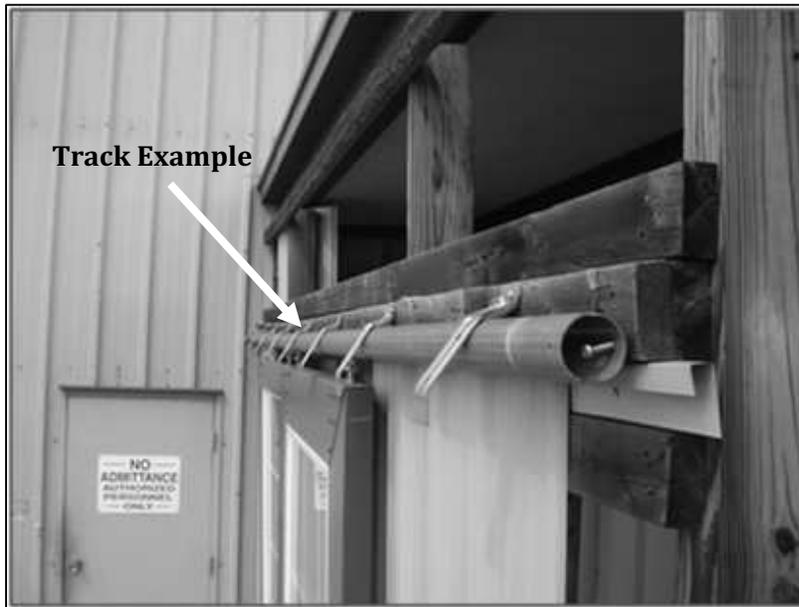
## 2900 & 2920 Series

### Economy Slider Installation Instructions

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#### **Step 1: Door Track & Track Cover**

Mount the track to the building, ensure the track is straight and level.



Hang the track cover, nail on the flange area as shown.

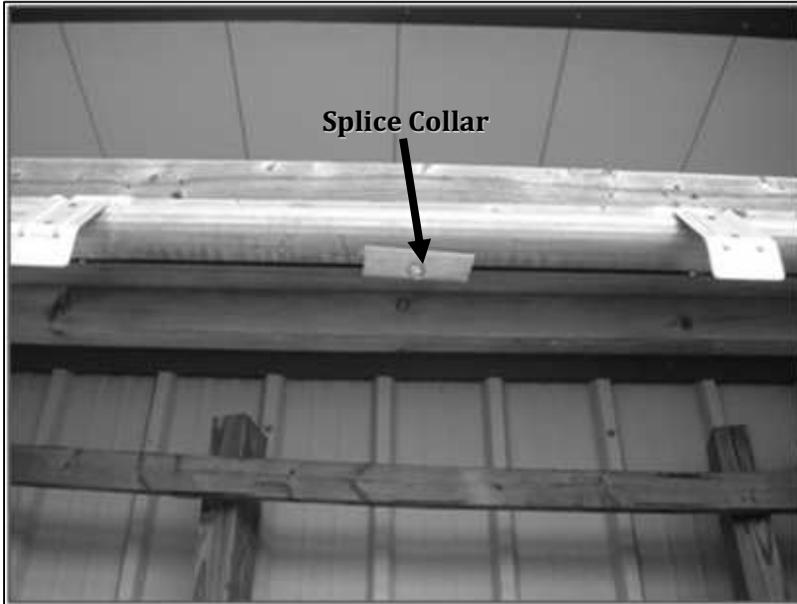


**Step 2: Splice Collar** (Applies to split slider only)

Hang the first door panel.

Slide the splice collar into the track before hanging the second panel.

**NOTE:** After completing Step 7, center and tighten the splice collar to prevent the doors from rolling past center.



**Step 3: Trolleys**

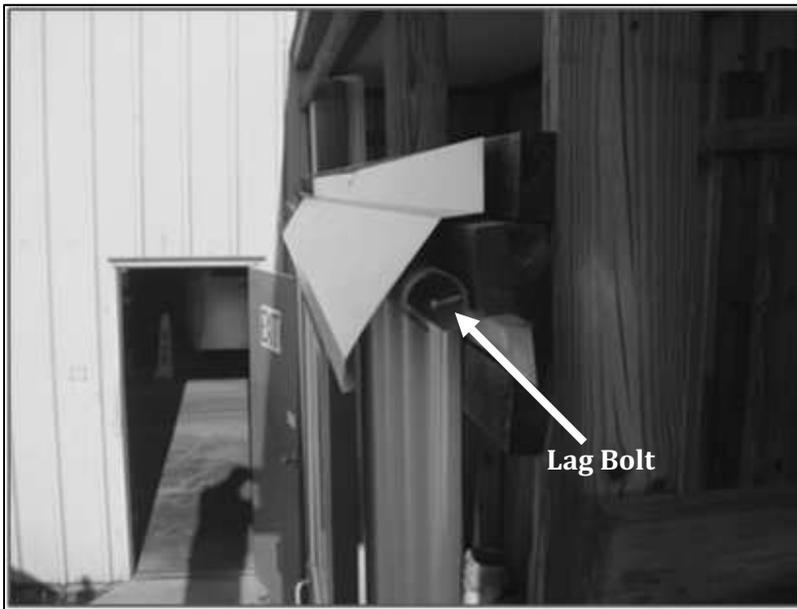
Hang the second door panel.

Adjust trolleys to the desired height and depth to obtain a level and smooth appearance.



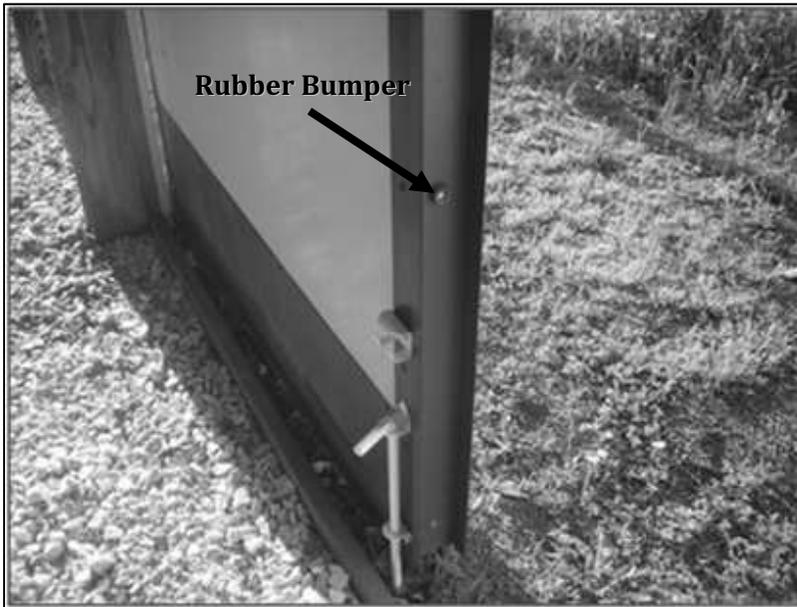
#### **Step 4: Track End Caps**

Install end caps on each side of the track to prevent the doors from sliding off the ends.  
(Shown with lag bolt option instead of end caps.)



#### **Step 5: C-Channel**

Using the pre-drilled holes in the door panel, attach the C-Channel to one door using self-tapping screws provided (Yellow Bag). Include 2 of the rubber bumpers at the top and bottom of the C-Channel using the self-tapping screws as shown below.



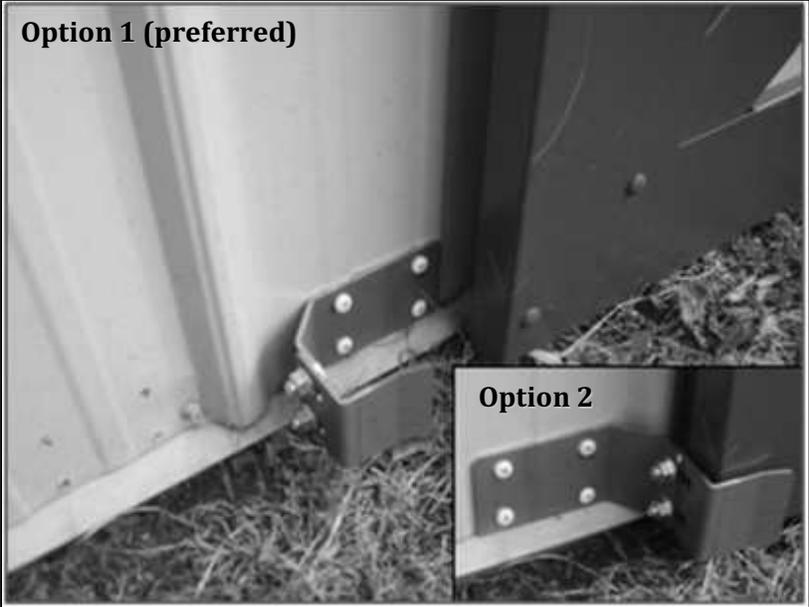
**Step 6: 2900 Stay Roller**

Attach a stay roller to the building on each side of the door using the hardware provided (Blue Bag). As shown below, place the stay rollers below the door guides to allow the rollers to move freely through the guide.



**Step 7: 2900 Adjustable Door Stop**

Attach the adjustable door stop to the building at each end of the doors (in the fully opened position) with the hardware provided (Green Bag). Two options are shown to work around metal ribs. At this point, remember to center and tighten the splice collar in Step 2 to prevent the doors from rolling past center.



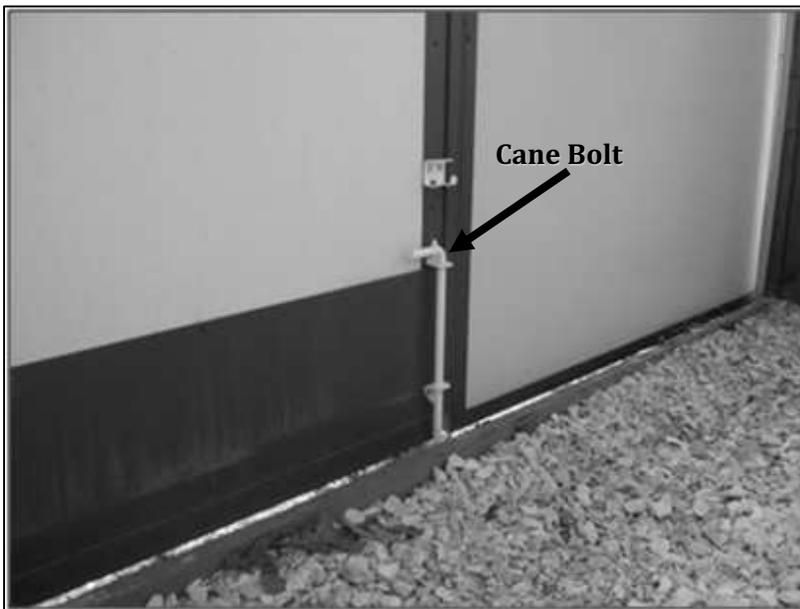
### **Step 8: Handles**

Simply attach the door handles on the inside using the pancake screws and outside using the self tappers.



### **Step 9: Cane Bolt**

Attach the Cane Bolt to the inside of the door that the C-Channel is attached to.



## **Step 10: Jamb Latch**

### **\*For Doors with Glass \***

Close and center doors. Attach the Jamb Latch to the jamb (as shown) with the provided hardware (Red Bag). Drill a 5/8 hole that aligns with the Jamb Latch. Adjust rod as needed.



### **\*For Doors without Glass\***

Determine and mark the catch location on the door.



(cont. \*For Doors with Solid Panel Inserts:\*)

Place the catch plate on the door and trace the slot opening.

(The slot in the catch plate is offset & reversible for more placement options.)



Drill out the traced slot and attach the catch plate to the door. Be careful not to drill too far and damage the other side of the door. A 1 1/4" hole bit works well.



(cont. \*For Doors with Solid Panel Inserts:\*)

Attach Jamb Latch to the jamb and adjust as needed.



You have just completed installing the 2900 or 2920 Economy Sliding Door System.

We hope you enjoy our product!

For questions or comments please contact RAMM Horse Fencing and Stalls  
at 800-878-5644.